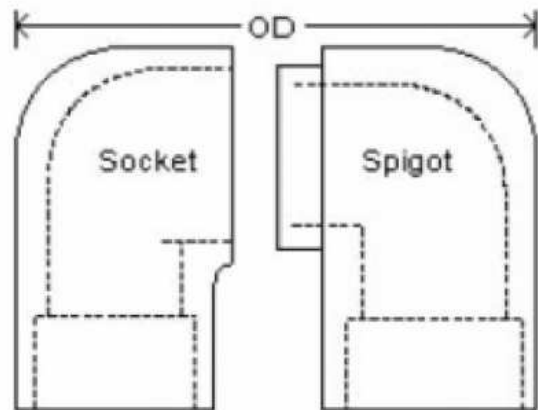


**Complementary information on the socket fusion joining method of VerticalLOOPS™ for VERSAPIPE® HD GEO and GEOPERFORMX®**

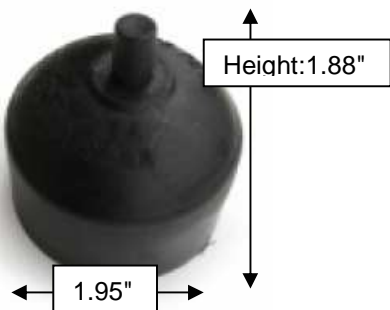
**1-1/4" DR11 UBEND**

OD: 4.63"  
Resin: PE4710  
Coupling method: Socket fusion



**1-1/4" SHIPPING CAP & SHIPPING CAP WITH VALVE**

Shipping cap  
Resin: PE4710  
Coupling method: Socket fusion



Shipping cap with valve  
Resin: PE4710  
Coupling method: Socket fusion



## Complementary information on the socket fusion joining method of VerticalLOOPS™ for VERSAPIPE® HD GEO and GEOPERFORMX®

### PRESSURIZING

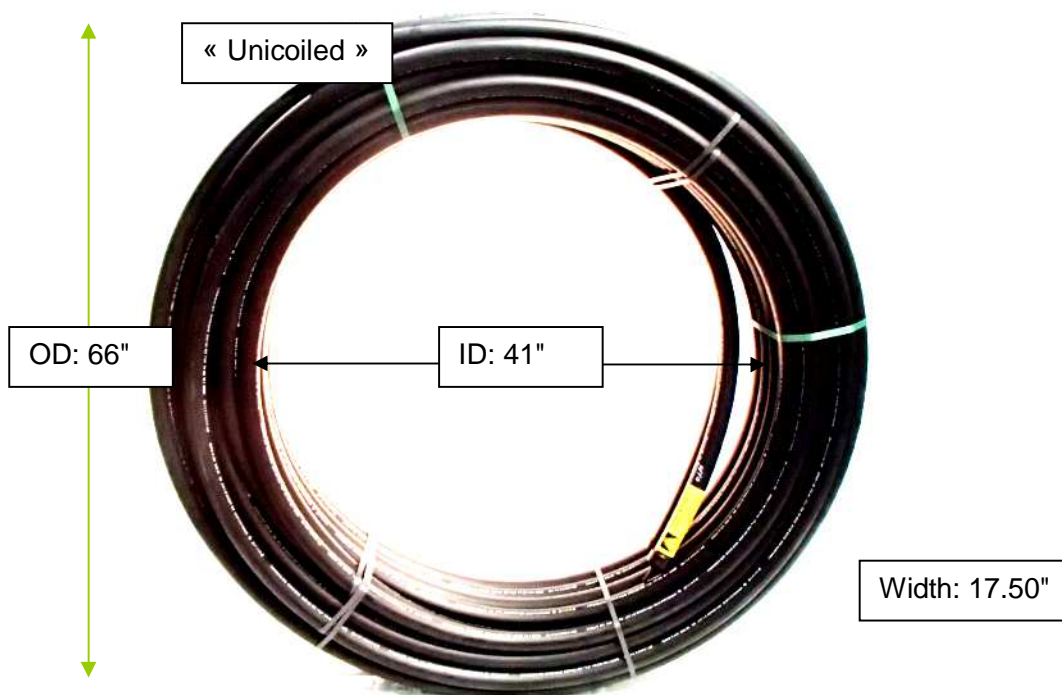
Each geothermal loop made by Versaprofiles is pressurized @ 40PSI when socket fused.

Each loop is controlled just before shipping to make sure that it has remained pressurized @ 40PSI.

A form is attached to each shipment listing the quality checks on all loops.



### VerticalLOOP™ DIMENSIONS (500ft up/down)



Versaprofiles can change the information contained in this document without notice. Please contact the customer service to receive an updated version.